

These instructions can be used to disassemble all versions of our Accent seating line, including our standard, midsize and bariatric widths, wood and upholstered backs, as well as our Easy Access and Behavioral Health models.



Time Required:

7 minutes.

Tools Required:

All models: #2 Philips screwdriver; small flat blade screwdriver; rubber mallet, pliers, knife (preferably a box cutter)

Exposed wood backs: Two 5/ 32" Allen keys



A & B: Using a #2 Philips screwdriver remove the back (four screws) and the seat (four screws). Two 5/ 32" Allen keys are required for those with exposed wood backs.



C: Place the chair frame upside down. Using pliers firmly secure and twist the four glides free from the legs.

D: Place the chair on its side. Using firm blows knock the armrest free from the frame. Flip the chair over and repeat the process for the other side.

Upholstery and foam Removal



Chair Back

Using a knife (preferably a box cutter) carefully slice the upholstery around the bottom so that the upholstery is free from the staples. Remove the upholstery. Taking the knife again, carefully slice the foam away from the wood panel.

Chair Seat

Using the pliers remove the staples from the bottom of the seat and remove the dust cover and upholstery. A small flat blade screwdriver may be handy here. Taking the knife, carefully slice the foam away from the wood panel.

Material Breakdown

Quantity	Component	Material
1	Seat frame	Steel 
2	Arm caps (option)	Glass filled nylon
4	Nylon glides	Nylon
1	Dust cover	Vinyl
1	Chair back panel	Wood
2	Seat and back	Foam
2	Upholstery pieces – seat and back	Vinyl, fabric
Various	Fasteners and staples	Steel 



Identification of Materials		Material Recovery Opportunities		
Material	Example Components	Recycling Notes	Higher Value Opportunity	Lower Value Opportunity
Please visit www.recyclingmarkets.net to find a recycling outlet nearest to you.				
Plastic				
Nylon (PA)	Molded Arm, Glide	Actively recycled into raw polymer by industrial plastic recyclers. It is important to note, however, that recycled plastic markets are highly variable and acceptance of a given material fluctuates based upon multiple factors (e.g. material type, quantity, presence of contaminants, markets for that material, etc). Recycling value is improved with greater quantities and accurate material identification (i.e. identified by base polymer, filler, and additive content).	Recycled PA Re grind	Mixed Thermoplastic Compression Molding
Polyurethane Foam	Seat, Back	Actively recycled by foam manufacturers and recyclers into carpet padding.	Recycled Carpet Padding	
Metals - Ferrous (e.g. Steel, Iron)				
Steel	Chair Frames, Seat Pan, Fasteners	Actively recycled into raw ferrous metal ingot. Ferrous metals are easily separable from other materials through shredding and magnetic separation. Therefore, many metal recyclers will accept ferrous metals which contain small amounts of mixed materials (e.g. plastic, aluminum).	Recycled Steel Ingot	Off Grade Ferrous Ingot
Textiles				
To further extend the life of the Accent product line, we offer replaceable seat and backs.				
Natural Fabrics	Determined by customer at time of order.	Recycling possible into non-woven fabrics.	Recycled fibers into shoddy for use in non-woven products	Landfill Disposal
Polyester Fabrics	Determined by customer at time of order.	Recycling possible into raw polymer.		
Mixed Fabrics	Determined by customer at time of order.	Recycling possible into non-woven fabrics.		
Vinyl	Determined by customer at time of order. Dust Cover	Recycling possible only through extraction based processes.	Recycled PVC polymer through extraction based processing	
Wood / Biobased Materials				
Plywood	Seat, Back	Not currently actively recycled due to process and economic limitations. Reuse or refurbishment are currently the best options for these materials. As a low value option, the energy content can be reclaimed in a designated waste-to-energy facility equipped with proper pollution control technologies.	Not Actively Recycled (Currently)	Waste to Energy
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